

Work Order ID 148910

148910

Thursday, September 22, 2016 7:21:11 AM

Page 1

Item ID: D350-578-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: AS350/AS355 Bearpaws

Stop

NS2

Start Date: 6/30/2016 Start Qty: 5.00

5

Cust Item ID:

Required Date: 7/15/2016 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan: DAS 21 Date: SEP 22 2016

Tooling:

Date:

Run Start

NR1

QC: 9-89

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-578

H

DAS

21

9-89

SEP 22 2016

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D350-578-011 CHG006

SEP 23 2016

DAS

27

9-89

DAS

21

9-89

SEP 22 2016

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

SEP 22 2016

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.03

Quality Control

DAS

27

9-89

SEP 23 2016

Work Order ID 148910

Thursday, September 22, 2016 7:21:11 AM

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Page 2

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Cust Item ID:

Required Date: 7/15/2016 Req'd Qty: 5.00

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Packaging	0.00							
180									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-578-011 Location: _____								
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.08							
Quality Control									

3

sold

DAS
28
27
SEP 23 2016DAS
21
9-89

SEP 23 2016

MF
169-23

Picklist Print

Thursday, September 22, 2016 7:21:16 AM

Page 1

Work Order ID: 148910

148910

Parent Item: D350-578-011

D350-578-011

Parent Item Name: A8950/A8955 Bearpaws

Start Date: 6/30/2016

Required Date: 7/15/2016

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A New Issue 07-01-02 JLM
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2432 *D2432* Bearpaw 19" X 24"		Manufactured	No			160	Each	1.0000	2	10			OAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST430A				1					
				147544				1					
D2529 *D2529* Washer		Manufactured	No			160	Each	6.0000	12	60			OAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST008				6					
				108881				6					
D3601-1 *D3601-1* Radius Block		Manufactured	No				Each	80.0000	12	60			OAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST045				54					
				144718				54					
				ST046				26					
				141269				26					

B144718
B141269x5

SEP 22 2016

Picklist Print

Thursday, September 22, 2016 7:21:16 AM

Page 2

Work Order ID: 148910

148910

Parent Item: D350-578-011

D350-578-011

~~Parent Item Name: AS350/AS355 Bearpaw~~

Start Date: 6/30/2016

Required Date: 7/15/2016

Start Qty: 5.00

Required Qty: 5.00

D4011-1 Manufactured No

Each 33.0000

30

D4011-1

Clamp, Short

**

Location

Loc Qty

Loc Code

ST544

33

145016

33

D4012-1 Manufactured No

Each 45.0000

30

D4012-1

Cushion

**

Location

Loc Qty

Loc Code

FG

5

133458

5

ST545

40

147643

40

AN4-16A Purchased No

Each 296.0000

60

AN4-16A

Bolt

**

Location

Loc Qty

Loc Code

FG

5

121541

5

over003

125

M135704

125

ST343

166

M135127

2

M135297

64

M135470

100

SEP 22 2016

Picklist Print

Thursday, September 22, 2016 7:21:16 AM

Page 3

Work Order ID: 148910

148910

Parent Item: D350-578-011

D350-578-011

Parent Item Name: A3550/A3555 Bearpaws

Start Date: 6/30/2016

Required Date: 7/15/2016

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0463J

Purchased

No

160

Each

2,987.000

24

120

NAS1149D0463J

Washer

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

230

M132035

15

M134508

32

M135056

183

ST260a

2000

M135530

1000

M135671

1000

ST263

757

M135390

15

M135407

742

X72

160

Each

2,036.000

12

60

MS21042L4

Purchased

No

MS21042L4

Nut

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

34

m133363

34

GA

404

m133769

104

m135058

300

OVER007

1000

m135603

500

m135704

500

ST303

598

m135470

598

X36

SEP 22 2016

Thursday, September 22, 2016 7:21:16 AM

Shop Packet Print

Page 3

REFERENCE ONLY

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit